



Remarks:
 1. After the Loading Screw (item #14 on the drawing) is set to the desired level, apply a little silicone to the Load Screw from underneath to keep it tight.
 2. Remove Lock Plate (item #10 on the drawing) after installation.
 3. Two Positioning Bolts (item #7 on the drawing) shall be in the top plate's two holes. After being fastened, these bolts shall be 4 mm below the surface of the top plate but not touch the top plate.
 4. Recommended tighten torque for load cell is 680 to 700Nm.

16	Shield			1	
15	Spacer			1	
14	Loading Screw			1	
13	Cylinder Ring			1	
12	Loading Pin			1	
11	Cap			1	
10	Lock plate			1	
9	Fastern bolt	M8X12		4	
8	Nut	M16X60		2	
7	Positioning bolt	M16X120		2	
6	Top plate			1	
5	Shield fastern bolt	M6X10		2	
4	Load cell fastern bolt	M24X90		2	
3	Washer	Ø24		2	
2	Load Cell			1	563YH
1	Base plate			1	
ITEM	DESCRIPTION	MATERIAL	SPECIFICATION	QTY	REMARKS

V.	APPROVED	George. G	DATE	20-04-02
CHECKED	Tryke. H	DATE	20-04-02	
DRAWN	Allen. Z	DATE	20-04-02	



TITLE:
 563YHM4-(15-20)K1b-02
 General Arrangement

DRAWING NO. : LM2004006

PROJECTION: SHEET 1 OF 1

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