



Remarks:

1. After the Loading Screw (item #14 on the drawing) is set to the desired level, apply a little silicone to the Load Screw from underneath to keep it tight.
2. Remove Lock Plate (item #10 on the drawing) after installation.
3. Two Positioning Bolts (item #7 on the drawing) shall be in the top plate's two holes. After being fastened, these bolts shall be 4 mm below the surface of the top plate but not touch the top plate.
4. Recommended tighten torque for load cell is 680 to 700Nm.

| 16   | Shield                  |          |               | 1   |         |
|------|-------------------------|----------|---------------|-----|---------|
| 15   | Spacer                  |          |               | 1   |         |
| 14   | Loading Screw           |          |               | 1   |         |
| 13   | Cylinder Ring           |          |               | 1   |         |
| 12   | Loading Pin             |          |               | 1   |         |
| 11   | Cap                     |          |               | 1   |         |
| 10   | Lock plate              |          |               | 1   |         |
| 9    | Fastener bolt           | M8X12    |               | 4   |         |
| 8    | Nut                     | M16X60   |               | 2   |         |
| 7    | Positioning bolt        | M16X120  |               | 2   |         |
| 6    | Top plate               |          |               | 1   |         |
| 5    | Shield fastener bolt    | M6X10    |               | 2   |         |
| 4    | Load cell fastener bolt | M24X90   |               | 2   |         |
| 3    | Washer                  | Ø24      |               | 2   |         |
| 2    | Load Cell               |          |               | 1   | 563YH   |
| 1    | Base plate              |          |               | 1   |         |
| ITEM | DESCRIPTION             | MATERIAL | SPECIFICATION | QTY | REMARKS |

|         |          |         |          |          |
|---------|----------|---------|----------|----------|
| V.      | APPROVED | Alex. T | DATE     | 15-07-13 |
| CHECKED | Allen. Z | DATE    | 15-07-01 |          |
| DRAWN   | Felix. Z | DATE    | 15-07-01 |          |



TITLE:  
563YHM4-(15-20)K1b  
General Arrangement

DRAWING NO. : LM1507008

PROJECTION: SHEET 1 OF 1

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